



103-007-CIP

TITLE

**Synthesis of Polysuccinimide and Copoly(succinimide-aspartate) in a Supercritical  
5 Fluid.**

This application is a Continuation-In-Part of Applications Ser. No. 10/307,349 and  
10/307,387, both filed December 2, 2002, which are a Continuation and Continuation-In-  
Part, respectively, of Application Ser. No. 09/776,897, filed February 6, 2001, now US  
10 Patent No. 6,495,658, issued December 17, 2002, all three of which are incorporated  
herein by reference in their entirety.

BACKGROUND OF THE INVENTION

Field of the Invention

15 The present invention relates to a process for the preparation of polysuccinimide  
and copoly(succinimide-aspartate) dissolved or dispersed in a  
supercritical fluid (SCF), such as liquid CO<sub>2</sub> starting with an aminoacid such as L-  
aspartic acid.

20 Discussion of the Related Art

L-aspartic acid has been produced commercially since the 1980's via immobilized  
enzyme methods. The L-aspartic acid so produced mainly has been used as a component  
of the synthetic sweetener, N-aspartylphenylalanine methyl ester (ASPARTAME®).

In a typical production pathway, a solution of ammonium maleate is converted to  
25 fumarate via action of an immobilized enzyme, maleate isomerase, by continuous flow  
over an immobilized enzyme bed. Next, the solution of ammonium fumarate is treated  
with ammonia also by continuous flow of the solution over a bed of the immobilized  
enzyme, aspartase. A relatively concentrated solution of ammonium aspartate is  
produced, which then is treated with an acid, for example nitric acid, to precipitate  
30 aspartic acid. After drying, the resultant product of the process is powdered or crystalline